

Safety Data Sheet

according to Regulation (EC) No. 453/2010 Date of issue: 06/02/2013 Revision date: 01/06/2015

Version: 2.1

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SECTION 1: Identification of the substance/mixture and of the company/undertaking	
1.1. Product identifier	
Product form	: Mixture
Trade name	: Bauder Vlieskleber 1014
Type of product	: Glue
1.2. Relevant identified uses of the substa	ance or mixture and uses advised against
1.2.1. Relevant identified uses	
Main use category	: Industrial uses., Professional use, Consumer uses
Industrial/Professional use spec	: Adhesive
Title	Use descriptors
Uses in Coatings (3)	SU3, PC1, PROC1, PROC2, PROC3, PROC4, PROC5, PROC7, PROC8a, PROC8b, PROC10, PROC13, PROC15, ERC4, ESVOC SPERC 4.3a.v1
Uses in Coatings (3)	SU3, PC1, PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC15, ERC4, ESVOC SPERC 4.3a.v1
Uses in Coatings	SU22, PC1, PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC15, PROC19, ERC8a, ERC8d, ESVOC SPERC 8.3b.v1
Uses in Coatings	SU22, PC1, PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC15, ERC8a, ERC8d, ESVOC SPERC 8.3b.v1
Uses in Coatings	SU21, PC1, PC4, PC5, PC9a, PC10, PC15, PC18, PC23, PC24, PC31, PC34, ERC8a, ERC8d, ESVOC SPERC 8.3c.v1

Full text of use descriptors: see section 16

1.2.2. Uses advised against

No additional information available

1.3.	Details of the supplier of the safety data	
Paul B	auder GmbH & Co. KG	
Kornta	ler Landstraβe 63	
70499 Stuttgart - DEUTSCHLAND		
T 0049	(0) 711/8807-0 - F 0049 (0) 711/8807-300	
1.4.	Emergency telephone number	

Emergency number

: 0049 (0) 30 30686 790 www.giftnotruf.de

sheet

SECTION 2: Hazards identification

Classification according	g to Regulation (EC) No. 1272/2008 [CLP]
Acute Tox. 4 (Inhalation)	H332
Skin Irrit. 2	H315

 Eye Irrit. 2
 H319

 Resp. Sens. 1A
 H334

 Skin Sens. 1
 H317

 Carc. 2
 H351

 STOT SE 3
 H335

 STOT RE 2
 H373

Full text of H-phrases: see section 16

Adverse physicochemical, human health and environmental effects

Reacts slowly with water (moisture) and forms carbon dioxide: pressure rise and possible bursting of container. This reaction is accelerated on exposure to hight temperatures. Harmful by inhalation. Limited evidence of a carcinogenic effect. Harmful: danger of serious damage to health by prolonged exposure through inhalation. Slightly irritating to eyes, respiratory system and skin. May cause sensitization by inhalation and by skin contact. This product is irritating to the respiratory tract and may cause sensitization: Repeated inhalation of vapor or aerosol concentrations above the occupational exposure limit could cause respiratory hypersensitivity. People who are hypersensitive to MDI, even at very low concentrations, may specifically react violently. The breathing difficulties can sometimes be developed a number of hours after the exposure.

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2.2. Label elements

Labelling according to Regulation (EC) No. 12	272/2008 [CLP]
Hazard pictograms (CLP)	
	GHS07 GHS08
Signal word (CLP)	: Danger
Hazard statements (CLP)	 H315 - Causes skin irritation H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation H332 - Harmful if inhaled H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled H335 - May cause respiratory irritation H351 - Suspected of causing cancer H373 - May cause damage to organs (Respiratory tract) through prolonged or repeated exposure (if inhaled.)
Precautionary statements (CLP)	 P260 - Do not breathe vapours, spray P280 - Wear protective gloves, protective clothing, eye protection P285 - In case of inadequate ventilation wear respiratory protection P302+P352 - IF ON SKIN: Wash with plenty of soap and water P304+P340 - IF INHALED: remove victim to fresh air and keep at rest in a position comfortable for breathing P312 - Call a POISON CENTER or doctor/physician if you feel unwell
EUH phrases	: EUH204 - Contains isocyanates. May produce an allergic reaction
Extra phrases	: Hazardous ingredients: Isocyanic acid, polymethylenepolyphenylene ester, polymer with methyloxirane polymer with oxirane ether with 1,2,3-propanetriol.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Isocyanic acid, polymethylenepolyphenylene ester	(CAS No) 9016-87-9 (EC index no) Polymer	<= 100	Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1A, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373
Catalyst	(CAS No) 6425-39-4	<= 0,3	Skin Corr. 1C, H314 Eye Dam. 1, H318

Full text of R- and H-phrases: see section 16

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First-aid measures after inhalation	 Remove the victim into fresh air. In case of respiratory collapse: apply mouth-to-mouth resuscitation. Take medical advice. Treatment is symptomatic for primary irritation or bronchospasm.
First-aid measures after skin contact	Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. Take victim to a doctor if irritation persists. An MDI study has demonstrated that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water.
First-aid measures after eye contact	: Rinse immediately with plenty of water for 15 minutes. Seek medical advice.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Consult a doctor/medical service if you feel unwell. Rinse mouth.

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4.2. Most important symptoms and o	mects, both acute and delayed
Symptoms/injuries after inhalation	: May cause sensitization by inhalation. Irritation of the eye, nose, throat en lungs. May cause respiratory irritation. This product is irritating to the respiratory tract and may cause sensitization: Repeated inhalation of vapor or aerosol concentrations above the occupational exposure limit could cause respiratory hypersensitivity. People who are hypersensitive to MD even at very low concentrations, may specifically react violently. The breathing difficulties cau sometimes be developed a number of hours after the exposure.
Symptoms/injuries after skin contact	: Irritating to skin. May cause sensitization by skin contact.
Symptoms/injuries after eye contact	: Irritating to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Symptomatic treatment and supportive therapy as indicated. Exposure to high concentrations: supervision of a doctor is necessary during at least 48h after an accident happenend.

SECTION 5: Firefighting measure	es en la companya de
5.1. Extinguishing media	
Suitable extinguishing media	: Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use extinguishing media containing water. If other agents are not available, water can be used, but only in large quantities. Water can react violently with hot isocyanate. Prevent washings from entering the sewer system, in case of fire: keep container cool by spraying with water.
5.2. Special hazards arising from th	e substance or mixture
Reactivity in case of fire	: No data available.
5.3. Advice for firefighters	
Precautionary measures fire	: Evacuate all personnel that isn't necessary.
Firefighting instructions	: Use water spray or fog for cooling exposed containers. Prevent fire-fighting water from entering environment. Exercise caution when fighting any chemical fire.
Protection during firefighting	 Use a self-contained breathing apparatus and also a protective suit. Do not enter fire area without proper protective equipment, including respiratory protection.
Other information	: Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Containers may burst if overheated.
SECTION 6: Accidental release n	neasures
6.1. Personal precautions, protectiv	e equipment and emergency procedures
General measures	: Mark the danger area. Do not inhale vapour. Evacuate all personnel that isn't necessary. Avoid contact with skin and eyes. Shut off leaks if without risks. Prevent entry of product in public water, sewers or soil. Ensure adequate ventilation.
6.1.1. For non-emergency personnel	
Protective equipment	: Use protective clothing. See Heading 8.
6.1.2. For emergency responders Protective equipment	: Wear suitable protective clothing and gloves. Equip cleanup crew with proper protection.
	stem. Prevent entry of product in public water, sewers or soil.
6.3. Methods and material for conta	
For containment	 Shut off leaks if without risks. Contain released substance, pump into suitable containers. Sma quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal.
Methods for cleaning up	: Wash down leftovers with plenty of water.
Other information	: Wastes, including emptied containers, should be disposed of in accordance with regulations made under the Control of Pollution Act and the Environmental Protection Act. Test atmosphere for MDI.
6.4. Reference to other sections	
Exposure controls and personal protection.	See Heading 8.
SECTION 7: Handling and storag	e
7.1. Precautions for safe handling	
Additional hazards when processed	 ventilate the area. if necessary: Ventilation, local exhaust, or breathing protection. Personnel with a history of asthma-type conditions, bronchitis or skin sensitisation conditions should not work with MDI based products.
Precautions for safe handling	: Use only outdoors or in a well-ventilated area. Do not get in eyes, on skin, or on clothing. Use personal protective equipment as required.
Handling tomporature	

Handling temperature

: 5 - 40 °C

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Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.
7.2. Conditions for safe storage, inclu	iding any incompatibilities
Storage conditions	: Store in original container. Store in a dry place. Keep only in the original container in a cool, well ventilated place away from : Direct sunlight. Heat sources.
Storage temperature	: 2 - 40 °C
Storage area	: LGK 12: Non-combustible liquids not elswhere defined (D).
Special rules on packaging	: Do not reseal the package if the content is contaminated. As a result of reaction with water, whereby CO 2 gas is produced, a dangerous pressure may arise if contaminated containers are closed again. meet the legal requirements.
7.3 Specific end use(s)	

Glue.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Bauder Vlieskleber 1014	
DNEL/DMEL (Workers)	
Acute - systemic effects, dermal	50 mg/kg bodyweight/day
Acute - systemic effects, inhalation	0,1 mg/m ³
Acute - local effects, dermal	28,7 mg/cm ²
Acute - local effects, inhalation	0,1 mg/m ³
Long-term - systemic effects, inhalation	0,05 mg/m³
Long-term - local effects, inhalation	0,05 mg/m³
DNEL/DMEL (General population)	
Acute - systemic effects, dermal	25 mg/kg bodyweight
Acute - systemic effects, inhalation	0,05 mg/m³
Acute - systemic effects, oral	20 mg/kg bodyweight
Acute - local effects, dermal	17,2 mg/cm ²
Acute - local effects, inhalation	0,05 mg/m³
Long-term - systemic effects, inhalation	0,025 mg/m ³
Long-term - local effects, inhalation	0,025 mg/m ³
PNEC (Water)	
PNEC aqua (freshwater)	1 mg/l
PNEC aqua (marine water)	0,1 mg/l
PNEC (Soil)	
PNEC soil	1 mg/kg dwt
PNEC (STP)	
PNEC sewage treatment plant	1 mg/l
8.2. Exposure controis	
Appropriate engineering controls	: Local exhaust and general ventilation must be adequate to meet exposure standards. The odor threshold of MDI is far above the occupational exposure value.

Personal protective equipment

Materials for protective clothing

Hand protection

Eye protection

Skin and body protection

Respiratory protection



Environmental exposure controls

threshold of MDI is far above the occupational exposure value.

: Gloves. In case of splash hazard: safety glasses. Protective clothing.

- : butyl rubber. chlorinated polyethylene. neoprene. PVC. viton
- : Wear suitable gloves. (EN 374) Penetration time: PVA: 240-480', Butylrubber: <60', Polyethyleen: >480'. In case of short term contact PVC-gloves may be used
- : Wear security glasses when the product is beeing sprayed or may splash.
- : Standard working clothes. Remove contaminated clothing immediately
- : In case of inadequate ventilation wear respiratory protection

: See section 6,7, 12 en 13.

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Consumer exposure controls	: 1.Shall not be placed on the market after 27 December 2010, as a constituent of mixtures in concentrations equal to or greater than 0,1 % by weight of MDI for supply to the general public, unless suppliers shall ensure before the placing on the market that the packaging:(a)contains protective gloves which comply with the requirements of Council Directive 89/686/EEC [9];(b) is marked visibly, legibly and indelibly as follows, and without prejudice to other Community legislation concerning the classification, packaging and labelling of substances and mixtures:"—Persons already sensitised to diisocyanates may develop allergic reactions when using this product.—Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.—This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used.".
Other information	: Medical supervision of all employees who handle or come in contact with respiratory sensitisers is recommended.
SECTION 9: Physical and chemi	
9.1. Information on basic physical and chemical properties	

9.1. Information on basic physical and chemical properties		
Physical state	: Liquid	
Colour	: Brown.	
Boiling point	: > 300 °C	
Flash point	: 186 °C	
Auto-ignition temperature	: 600 °C	
Relative vapour density at 20 °C	: >1	
-	: 1,11	
Viscosity, kinematic	: 2500 - 3200 25°C	
9.2. Other information		
VOC content	: 0%	
SECTION 10: Stability and reactivity		
10.1. Reactivity		
No data available.		
10.2. Chemical stability		
Stable under normal conditions.		
10.3. Possibility of hazardous reactions		
Due to reaction with water producing CO2-gas.		
10.4. Conditions to avoid		
High temperature.		
10.5. Incompatible materials		
No additional information available		
10.6. Hazardous decomposition products		
Carbon dioxide. Carbon monoxide. nitrogen oxides (NOx). hydrocarbons.		
SECTION 11: Toxicological information		
11.1. Information on toxicological effects		
Acute toxicity	Inhalation: Harmful if inhaled.	
Bauder Vlieskleber 1014		
LD50 oral rat	> 10000 mg/kg	
LD50 dermal rabbit	> 9400 mg/kg	
LC50 inhalation rat (mg/l)	0.49 g/m ³ 4 hours	

LC50 inhalation rat (mg/l)	0,49 g/m ³ 4 hours
ATE CLP (dust,mist)	0,490 mg/l/4h
Isocyanic acid, polymethylenepolyphenylene	ester (9016-87-9)
LD50 oral rat	> 10000 mg/kg
LD50 dermal rabbit	> 9400 mg/kg
LC50 inhalation rat (mg/l)	0,49 g/m ³ 4 hours
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/irritation	Causes serious eye irritation.
Respiratory or skin sensitisation	Can cause sensibility after inhalation
Germ cell mutagenicity	Not classified
Carcinogenicity	Suspected of causing cancer.

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Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: May cause respiratory irritation.
Specific target organ toxicity (repeated exposure)	: May cause damage to organs (Respiratory tract) through prolonged or repeated exposure (if inhaled.).
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity Ecology - general

: Prevent soil and water pollution.

Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
EC50 Daphnia 1	> 1000 mg/l DAPHNIA 96u
EC50 other aquatic organisms 1	> 50 mg/l 3u ALGAE
NOEC (chronic)	> 10 mg/l DAPHNIA

12.2. Persistence and degradability	
Bauder Vlieskleber 1014	
Persistence and degradability	Not readily biodegradable.
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
Persistence and degradability	Not readily biodegradable.
12.3. Bioaccumulative potential	
Bauder Vlieskleber 1014	
Bioaccumulative potential	High.
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	
BCF other aquatic organisms 1	200 mg/kg
Bioaccumulative potential	High.
12.4. Mobility in soil	

No additional information available

12.5. Results of PBT and vPvB assessment

Component	
Isocyanic acid, polymethylenepolyphenylene ester (9016-87-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
12.6. Other adverse effects	
Additional information	: insoluble in water

SECTION 13: Disposal considerations		
13.1. Waste treatment methods		
Regional legislation (waste)	: Disposal must be done according to official regulations. Remove to an authorized waste treatment plant. Wastes, including emptied containers, are controlled wastes and should be disposed of in accordance with regulations made under the Control of Pollution Act and the Environmental Protection Act.	
Additional information	: Do not allow water (or moist air) contact with this material.	
European List of Waste (LoW) code	 08 05 01* - waste isocyanates 16 03 05* - organic wastes containing dangerous substances 	

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number	
UN-No. (ADR)	: Not applicable
UN-No. (IMDG)	: Not applicable
UN-No.(IATA)	: Not applicable
UN-No.(ADN)	: Not applicable
UN-No. (RID)	: Not applicable
14.2. UN proper shipping name	
Proper Shipping Name (ADR)	: Not applicable
Proper Shipping Name (IMDG)	: Not applicable
Proper Shipping Name (IATA)	: Not applicable
Proper Shipping Name (ADN)	: Not applicable

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according to Regulation (EC) No. 453/2010	
Proper Shipping Name (RID)	: Not applicable
Transport document description (ADR)	: Not applicable
14.3. Transport hazard class(es)	
ADR	
Transport hazard class(es) (ADR)	: Not applicable
IMDG	
Transport hazard class(es) (IMDG)	: Not applicable
Transport hazard class(es) (IATA)	: Not applicable
ADN	
Transport hazard class(es) (ADN)	: Not applicable
RID	
Transport hazard class(es) (RID)	: Not applicable
14.4. Packing group	
Packing group (ADR)	: Not applicable
Packing group (IMDG)	: Not applicable
Packing group (IATA)	: Not applicable
Packing group (ADN)	: Not applicable
Packing group (RID)	: Not applicable
14.5. Environmental hazards	
Dangerous for the environment	: No
Marine pollutant	: No
Other information	: No supplementary information available
14.6. Special precautions for user	
14.6.1. Overland transport	
14.6.2. Transport by sea	
14.6.3. Air transport	
14.6.4. Inland waterway transport	
Not subject to ADN	: No
14.6.5. Rail transport	
Carriage prohibited (RID)	: No
	nex II of MARPOL 73/78 and the IBC Code
Not applicable	
SECTION 15: Regulatory informatio	
	egulations/legislation specific for the substance or mixture
15.1.1. EU-Regulations	
Contains no substances with Annex XVII restrict	ctions
Bauder Vlieskleber 1014 is not on the REACH	Candidate List
Contains no substance on the REACH candidate	te list
Contains no REACH Annex XIV substances	
VOC content	: 0%
Other information, restriction and prohibition	: (D) GIS-CODE: PU40 PU-Systeme, lösemittelfrei, gesundheitsschädlich,
regulations	sensibilisierend.
45.4.2 Notional regulations	
15.1.2. National regulations	
Germany	
Water hazard class (WGK)	: 1 - low hazard to waters
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WGK remark

: Classification based on the components in compliance with Verwaltungsvorschrift wassergefährdender Stoffe (VwVwS)

15.2. **Chemical safety assessment**

No additional information available

SECTION 16: Other information

Data sources

Other information

: The information supplied has been based upon the current level of information available, for the purpose of specifying the requirements regarding environment, health and safety in conjunction with the product. They are not to be interpreted as a warranty.

This information is based on our current knowledge and is intended to describe the product for : the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. (D) GIS-CODE: PU40 PU-Systeme, lösemittelfrei, gesundheitsschädlich, sensibilisierend.

Full text of R-, H- and EUH-phrases:

Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Carc. 2	Carcinogenicity, Category 2
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Resp. Sens. 1A	Sensitisation — Respiratory, category 1A
Skin Corr. 1C	Skin corrosion/irritation, Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Sensitisation — Skin, category 1
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335	May cause respiratory irritation
H351	Suspected of causing cancer
H373	May cause damage to organs through prolonged or repeated exposure
R20	Harmful by inhalation
R36/37/38	Irritating to eyes, respiratory system and skin
R36/38	Irritating to eyes and skin
R40	Limited evidence of a carcinogenic effect
R42	May cause sensitization by inhalation
R43	May cause sensitisation by skin contact
R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation
Xi	Irritant
Xn	Harmful
ERC4	Industrial use of processing aids in processes and products, not becoming part of articles
ERC8a	Wide dispersive indoor use of processing aids in open systems
ERC8d	Wide dispersive indeer dee of processing aids in open systems
ESVOC SPERC 4.3a.v1	Uses in Coatings (SU3)
ESVOC SPERC 8.3b.v1	Uses in Coatings (CCS) Uses in Coatings: Professional (SU22)
ESVOC SPERC 8.3c.v1	Uses in Coatings: Consumer (SU21)
PC1	Adhesives, sealants
PC10	Building and construction preparations not covered elsewhere.
PC15	Non-metal-surface treatment products
PC18	Ink and Toners
PC23	Leather tanning, dye, finishing, impregnation and care products
PC24	Lubricants, Greases and Release Products
PC24 PC31	Polishes and Wax Blends
PC31 PC34	
	Textile dyes, finishing and impregnating products; including bleaches and other processing aids
PC4	Anti-Freeze and De-icing products
PC5	Artists Supply and Hobby preparations.
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PC9a	Coatings and paints, thinners, paint removers
PROC1	Use in closed process, no likelihood of exposure
PROC10	Roller application or brushing
PROC11	Non industrial spraying
PROC13	Treatment of articles by dipping and pouring
PROC15	Use as laboratory reagent
PROC19	Hand-mixing with intimate contact and only PPE available
PROC2	Use in closed, continuous process with occasional controlled exposure
PROC3	Use in closed batch process (synthesis or formulation)
PROC4	Use in batch and other process (synthesis) where opportunity for exposure arises
PROC5	Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact)
PROC7	Industrial spraying
PROC8a	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non dedicated facilities
PROC8b	Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
SU21	Consumer uses: Private households (= general public = consumers)
SU22	Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
SU3	Industrial uses: Uses of substances as such or in preparations* at industrial sites

SDS EU (REACH Annex II)

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